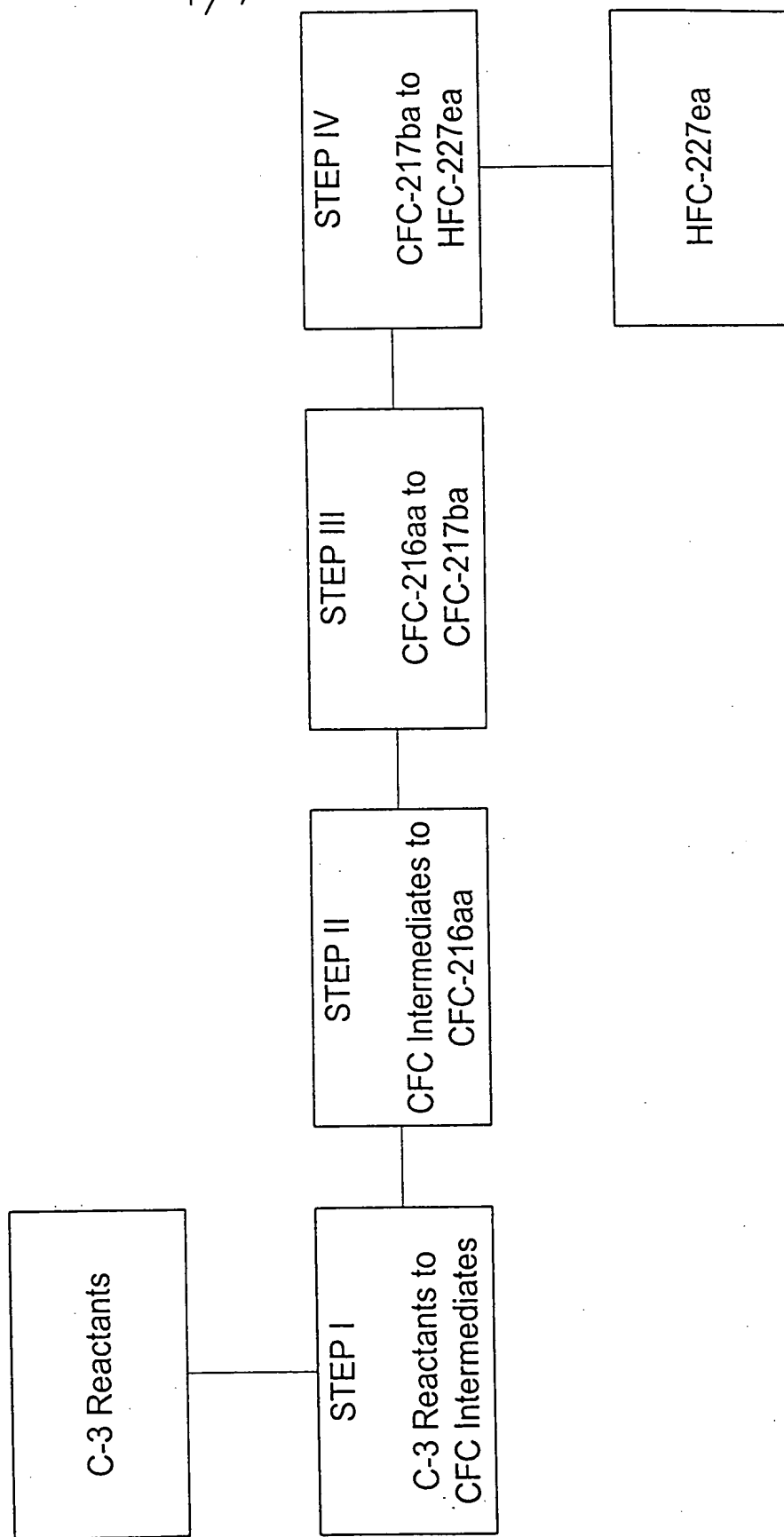
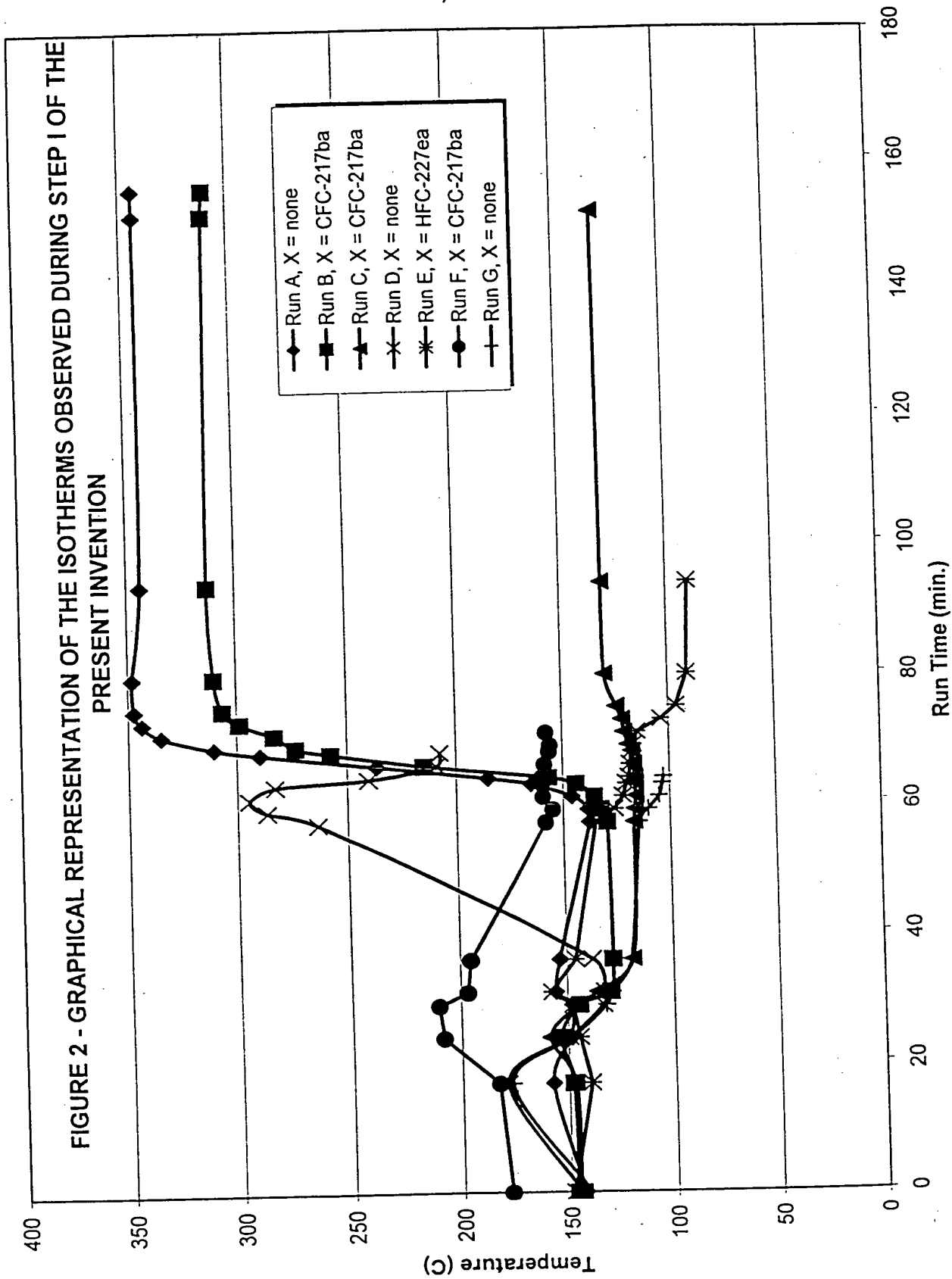
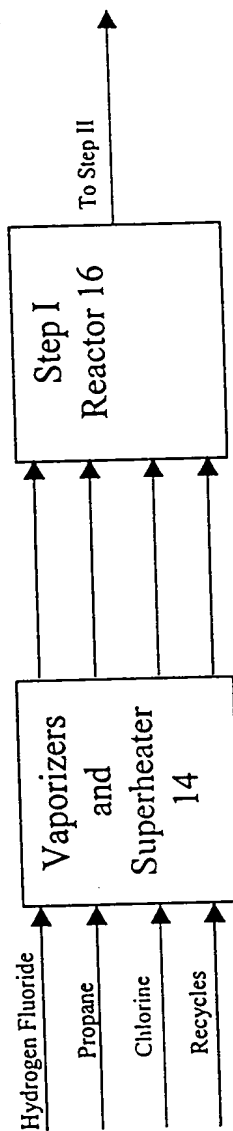


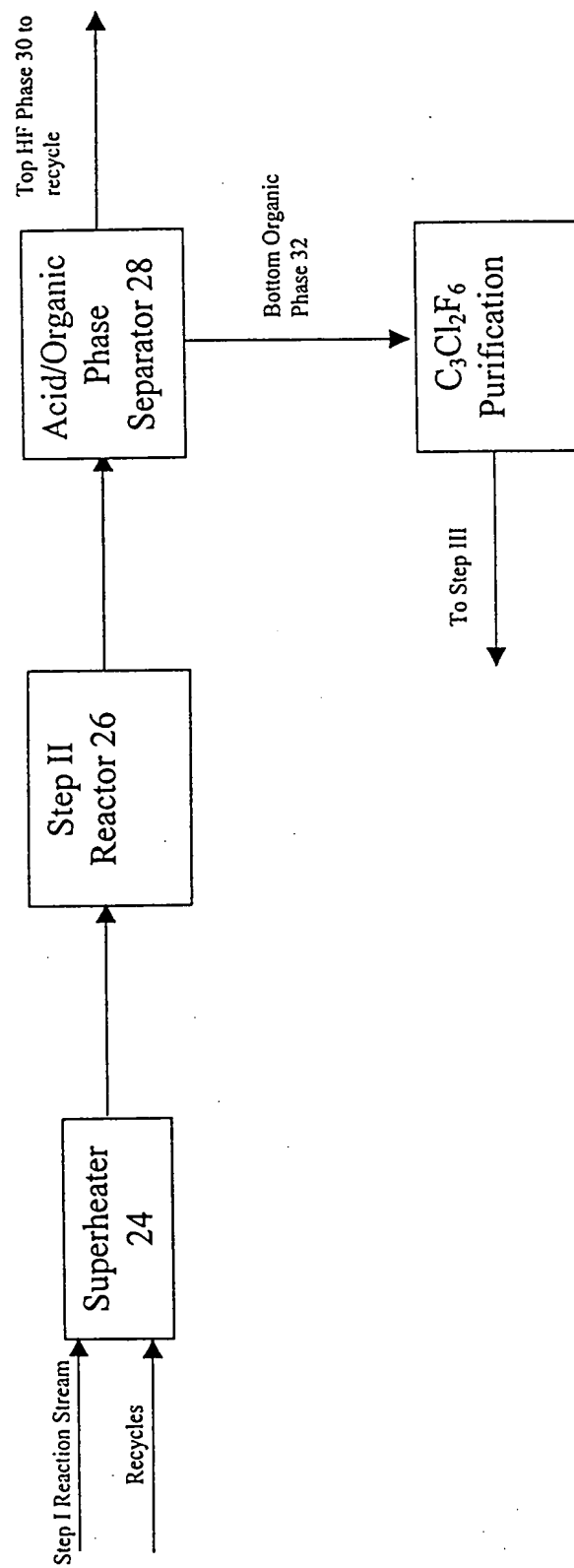
FIGURE 1





Step I**FIGURE 3**

Step II



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FIGURE 4

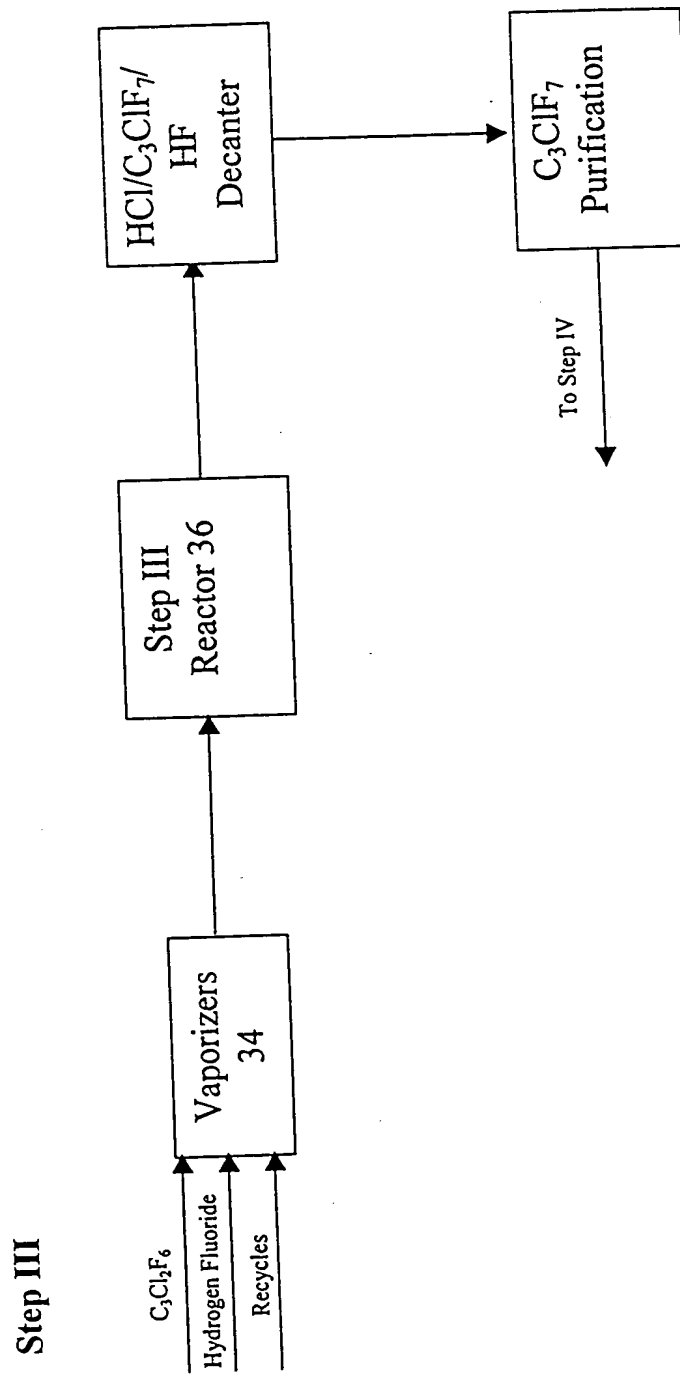


FIGURE 5

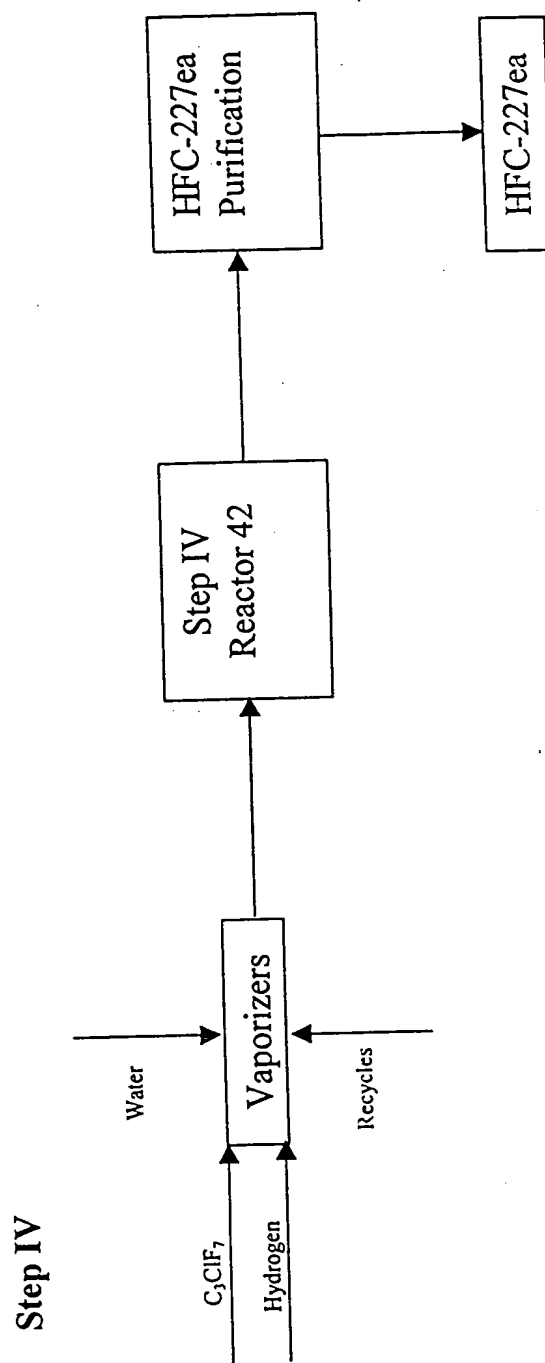


FIGURE 6

FIGURE 7 - GRAPHICAL REPRESENTATION of the INCREASED CATALYST LIFE OBSERVED in an EMBODIMENT OF STEP IV

